

# DILLON®

## Mechanical AP Dynamometers



## Installation Instructions

16951-0013  
Issue AN

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# 1 General information and warnings

## 1.1 About this manual

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This manual is divided into chapters by the chapter number and the large text at the top of a page. Subsections are labeled as shown by the 1.1 and 1.1.1 headings. The names of the chapter and the next subsection level appear at the top of alternating pages of the manual to remind you of where you are in the manual. The manual name and page numbers appear at the bottom of the pages.

### 1.1.1 Text conventions

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Key names are shown in bold and reflect the case of the key being described. If a key has a dual function it may be referred to by its alternate function.

Displayed messages appear in bold italic type and reflect the case of the displayed message.

Annunciator names appear as italic text and reflect the case of the annunciator.

## 1.2 Special messages

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Examples of special messages you will see in this manual are defined below. The signal words have specific meanings to alert you to additional information or the relative level of hazard.



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***WARNING!*** This is a Warning symbol. Warnings mean that failure to follow specific practices and procedures may have major consequences such as injury or death.

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***CAUTION!*** This is a Caution symbol. Cautions give information about procedures that, if not observed, could result in damage to equipment or corruption to and loss of data.

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***NOTE:*** This is a Note symbol. Notes give additional and important information, hints and tips that help you to use your product.

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## 1.3 Safe operation

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**WARNING: If you overload this dynamometer you could suffer severe injuries or death. The total load on the dynamometer should NEVER exceed the rated capacity.**

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Keep all the following in mind as you use the dynamometer.

The system capacity is equal to the rating of the dynamometers. The shackle rating should not be used to determine lift capacity of the system.

The shackles are rated in metric tonnes. Thus the 12-tonne shackles are rated to 26,450 lbf and are suitable for use on the 25,000 lbf dynamometer.

Any zeroed deadload must be considered as part of the ultimate load.

Although this instrument has a substantial overload protection rating, the instrument should not be used above the rated capacity. Doing so can significantly impact fatigue life of the instrument and cause premature and abrupt failure. If a higher capacity reading is needed, Dillon insists that a larger instrument be used.

Safety is always a concern in overhead lifting and tensioning applications. To limit your liability always insist upon factory supplied shackles and pins and factory tested and certified safe optional equipment. All DILLON products are designed to meet the published Safe Working Load (SWL) and Ultimate Safety Factor (USF) standards of the United States Military. All CE marked models meet the SWL and ULL (Ultimate Load Limit) requirements of the European Machinery Directive.

Do not grind, stamp, drill or deform the metal on the dynamometer body in any way. Protect the instrument from impact in use and storage.

Any significant damage or deformation to the loading element is cause for evaluation by Dillon.

Relieve all torsional and off axis loads.

Apply load in the center of the shackle bow with this instrument.

Off center loading results in substandard performance.

Instrument requires time to stabilize when changing temperatures.

Use only the hardware supplied with this instrument. If no hardware was supplied, insure that the mating pin and shackle bow is equivalent to the hardware used at calibration. Otherwise substandard performance or failure can result.

Dillon recommends only using qualified rigging hardware and cannot be responsible for unapproved hardware.

This instrument is not designed for the following:

- Applications that see rapid, dramatic temperature swings or thermal shock. Wide variation in readings can occur.
- Intrinsically safe environments. This unit has not been Factory Mutual or ATEX tested.

## 1.4 Routine maintenance

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*IMPORTANT: This equipment must be routinely checked for proper operation and calibration.*

*Application and usage will determine the frequency of calibration required for safe operation.*

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## 1.5 1.5 Cleaning the Dynamometer

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Cleaning DOs and DON'Ts

- DO - Wipe down the outside of standard products with a clean cloth, moistened with water and a small amount of mild detergent
- DO NOT - Attempt to clean the inside of the machine
- DO NOT - Use harsh abrasives, solvents, scouring cleaners or alkaline cleaning solutions

## 1.6 Training

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Do not attempt to operate or complete any procedure on a machine unless you have received the appropriate training or read the instructions.

# 1.7 Declaration of conformity



<b>ES</b>	Declaración UE de Conformidad
Modelo / Tipo: Dillon AP Número de serie: A partir de X12500 Nombre y dirección del fabricante: Avery Weigh-Tronix Foundry Lane Smithwick Farmington, Minnesota 55031-1439 EE.UU. ENGLAND	
La presente declaración de conformidad se refiere bajo la exclusiva responsabilidad del fabricante. Objeto de la declaración: Dillon AP F 5000 - 20.000 Dillon AP F 5000 - 10.000 Dillon AP F 10000 - 30.000 Dillon AP F 10000 - 20.000 Dillon AP F 20000 - 20.000	
La máquina cumple con todas las disposiciones pertinentes de la Directiva 2006/42/CE relativa a las máquinas. El fabricante declara que la máquina cumple con los requisitos de conformidad con la legislación de armonización pertinente de la Unión: Directivas aplicables: Máquinas Otras disposiciones técnicas	
Información adicional: Nota 1: ITW Ltd trading as Avery Weigh-Tronix Oficina registrada: Nexus House, Station Road, Egham, Surrey, TW20 9LB, Inglaterra Nota 2: Dillon es parte de Avery Weigh-Tronix Nota 3: Puede solicitarse a M.S. Williams una copia del expediente técnico correspondiente a este equipo en la dirección que se indica.	
Firmado en nombre de: Avery Weigh-Tronix en 1000 Armstrong Drive, Fairmont, MN, 56031-1439, EE.UU. el 2017-07-18 K.Dieret Innovaciones / Director de Marketing	

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<b>IT</b>	Dichiarazione di Conformità UE
Modelo / Tipo: Dillon AP N. di serie: A partire da X12500 Nome indirizzo del fabbricante: Avery Weigh-Tronix Foundry Lane Smithwick Farmington, Minnesota 55031-1439 U.S.A. ENGLAND	
La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante. Oggetto della dichiarazione: Dillon AP F 5000 - 20.000 Dillon AP F 5000 - 10.000 Dillon AP F 10000 - 30.000 Dillon AP F 10000 - 20.000 Dillon AP F 20000 - 20.000	
L'apparecchio rispetta tutte le disposizioni (relevanti della Direttiva Macchine 2006/42/CE) L'oggetto della dichiarazione di cui sopra è conforme alla pertinente normativa di armonizzazione dell'Unione: Direttive applicabili: Macchine o altre specificazioni tecniche	
Informazioni supplementari: Nota 1: ITW Ltd trading as Avery Weigh-Tronix Sede dell'ufficio: Nexus House, Station Road, Egham, Surrey, TW20 9LB, England Nota 2: Dillon è parte di Avery Weigh-Tronix Nota 3: Può essere richiesto a M.S. Williams una copia del relativo fascicolo tecnico corrispondente a questo equipaggio in direzione che si indica.	
Firmato a nome e per conto di: Avery Weigh-Tronix a 1000 Armstrong Drive, Fairmont, MN, 56031-1439, U.S.A. il 2017-07-18 K.Dieret Innovazioni / Direttore Marketing	

<b>NL</b>	Conformiteitsverklaring
Modelo / Tipo: Dillon AP Serienummer: Vanaf X12500 Naam en adres van de fabrikant: Avery Weigh-Tronix Foundry Lane Smithwick Farmington, Minnesota 55031-1439 BRL 3.A ENGLAND	
Deze conformiteitsverklaring wordt verklaard onder verantwoordelijkheid van de fabrikant. Voorwerp van de verklaring: Dillon AP F 5000 - 20.000 Dillon AP F 5000 - 10.000 Dillon AP F 10000 - 30.000 Dillon AP F 10000 - 20.000 Dillon AP F 20000 - 20.000	
De machine voldoet aan alle relevante bepalingen van de Richtlijn inzake machines 2006/42/EG. Het hierboven beschreven voorwerp is in overeenstemming met de substantiële harmonisatiewetgeving van de Unie: Toepasselijke richtlijnen: Richtlijn betreffende de machines of andere specificaties	
Aanvullende informatie: Nota 1: ITW Ltd trading as Avery Weigh-Tronix Siedzisko zarejestrowane: Nexus House, Station Road, Egham, Surrey, TW20 9LB, England Nota 2: Dillon is een onderdeel van Avery Weigh-Tronix Nota 3: Kan worden aangevraagd bij M.S. Williams een kopie van het technische dossier dat overeenkomstig is met de afgeleverde adressen.	
Overtuend voor en namens: Avery Weigh-Tronix bij 1000 Armstrong Drive, Fairmont, MN, 56031-1439, USA op 2017-07-18 K.Dieret Innovaties / Marketing Director	

<b>FR</b>	Declaración UE de Conformité
Modèle / Type: Dillon AP Numéro de série: A partir de X12500 Nom et adresse du fabricant: Avery Weigh-Tronix Foundry Lane Smithwick Farmington, Minnesota 55031-1439 BRL 3.A ANGLAÏRE	
La présente déclaration de conformité est établie sous la seule responsabilité du fabricant. Objet de la déclaration: Dillon AP F 5000 - 20.000 Dillon AP F 5000 - 10.000 Dillon AP F 10000 - 30.000 Dillon AP F 10000 - 20.000 Dillon AP F 20000 - 20.000	
La machine remplit l'ensemble des spécifications du cahier des charges de la Directive relative aux machines 2006/42/CE. L'objet de la déclaration décrit ci-dessus est conforme à la législation d'harmonisation de l'Union applicable: Les directives en vigueur: Directives relatives aux machines ou autres spécifications techniques	
Informations complémentaires: Note 1: ITW Ltd est enregistré sous le nom de Avery Weigh-Tronix Siège social: Nexus House, Station Road, Egham, Surrey, TW20 9LB, Angleterre Note 2: Dillon fait partie d'Avery Weigh-Tronix Note 3: Pour obtenir un exemplaire des fichiers techniques de cet équipement, veuillez vous adresser à M.S. Williams à l'adresse ci-dessus.	
Signé par et au nom de: Avery Weigh-Tronix à 1000 Armstrong Drive, Fairmont, MN, 56031-1439, USA le 2017-07-18 K.Dieret Innovations / Directeur Marketing	

<b>DE</b>	EU-Konformitätserklärung
Modell / Typent: Dillon AP Seriennummer: Ab X12500 Name und Adresse des Herstellers: Avery Weigh-Tronix Foundry Lane Smithwick Farmington, Minnesota 55031-1439 BRL 3.A ENGLAND	
Die zehntausend Kilogramm für die Auswägung dieser Konformitätserklärung trägt der Hersteller. Gegenstand der Erklärung: Dillon AP F 5000 - 20.000 Dillon AP F 5000 - 10.000 Dillon AP F 10000 - 30.000 Dillon AP F 10000 - 20.000 Dillon AP F 20000 - 20.000	
Diese Maschine erfüllt die entsprechenden Bestimmungen der Maschinenrichtlinie 2006/42/EG. Der oben beschriebene Gegenstand der Erklärung erfüllt die einschlägigen Harmonisierungsbestimmungen der Union: Angewandte Richtlinien: Richtlinie betreffend die Maschinen oder andere Spezifikationen	
Zusatzangaben: Anmerkung 1: ITW Ltd handelt als Avery Weigh-Tronix Sitz: Nexus House, Station Road, Egham, Surrey, TW20 9LB, England Anmerkung 2: Dillon ist ein Teil von Avery Weigh-Tronix Anmerkung 3: Eine Kopie der technischen Unterlagen für dieses Gerät kann von M.S. Williams bei der über stehenden Adresse angefordert werden.	
Unterzeichnet für und im Namen von: Avery Weigh-Tronix bei 1000 Armstrong Drive, Fairmont, MN, 56031-1439, USA am 2017-07-18 K.Dieret Innovationen / Marketingdirektor	



<b>EN</b>	EU Declaration of Conformity
Model / Type: Dillon AP Serial Number: X12500 Onwards Name and address of the manufacturer: Avery Weigh-Tronix Foundry Lane Smithwick Farmington, Minnesota 55031-1439 BRL 3.A ENGLAND	
The declaration of conformity is issued under the sole responsibility of the manufacturer. Object of the declaration: Dillon AP F 5000 - 20.000 Dillon AP F 5000 - 10.000 Dillon AP F 10000 - 30.000 Dillon AP F 10000 - 20.000 Dillon AP F 20000 - 20.000	
The machinery fulfils all the relevant provisions of the Machinery Directive 2006/42/EC. The object of the declaration described above is in conformity with the relevant Union harmonisation legislation. Applicable Directives: Machinery or other technical specifications	
Additional information: Note 1: ITW Ltd trading as Avery Weigh-Tronix Office registered: Nexus House, Station Road, Egham, Surrey, TW20 9LB, England Note 2: Dillon is part of Avery Weigh-Tronix Note 3: A copy of the Technical File for this equipment is available from M.S. Williams at the address above.	
Signed for and on behalf of: Avery Weigh-Tronix at 1000 Armstrong Drive, Fairmont, MN, 56031-1439, USA on 2017-07-18 K.Dieret Innovations/Marketing Director	



The 50,000 lb dynamometer is not CE approved.





<b>UK CA</b>	<b>UK Declaration of Conformity</b>
<b>Model / Type: Dillon AP</b>	
Serial Number: <b>X12500 Onwards</b>	
Name and address of the manufacturer: <b>Avery Weigh-Tronix<sup>1</sup></b> <b>Foundry Lane</b> <b>Smethwick</b> <b>West Midlands</b> <b>B66 2LP</b> <b>ENGLAND</b>	
This declaration of conformity is issued under the sole responsibility of the manufacturer	
Object of the declaration: Dillon <sup>2</sup> AP 5 <sup>3</sup> 500lb - 20,000lb Dillon <sup>2</sup> AP 5 <sup>3</sup> 500kg - 10,000kg Dillon <sup>2</sup> AP 10 <sup>3</sup> 1000lb - 30,000lb Dillon <sup>2</sup> AP 10 <sup>3</sup> 500kg - 20,000kg	
	
The machinery fulfills all the relevant provisions of the Machinery Directive 2006/42/EC <sup>4</sup>	
The object of the declaration described above is in conformity with the relevant statutory requirements applicable to the specific product:	
Statutory Requirements	UK standards or other technical specifications
Additional information: <b>Note <sup>1</sup>:</b> ITW Ltd trading as Avery Weigh-Tronix Reg. Office: Nexus House, Station Road, Egham, Surrey, TW20 9LB, England <b>Note <sup>2</sup>:</b> Dillon is part of Avery Weigh-Tronix <b>Note <sup>3</sup>:</b> A copy of the Technical File for this equipment is available from M.S. Williams at the address above.	
Signed for and on behalf of: <b>Avery Weigh-Tronix</b> at <b>1000 Armstrong Drive, Fairmont, MN, 56031-1439, USA</b> on <b>2021-07-16</b>	
	
E. Holland <b>Director - R&amp;D and Innovation</b>	

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## 2 Introduction

### 2.1 General description

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A dynamometer is an instrument that displays the tension force exerted between the two attached shackles. It is generally used to determine tension in a line/cable or for suspended weighing.



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*The 50,000 lb dynamometer is not CE approved.*

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Figure 2.1 shows one model of dynamometer.

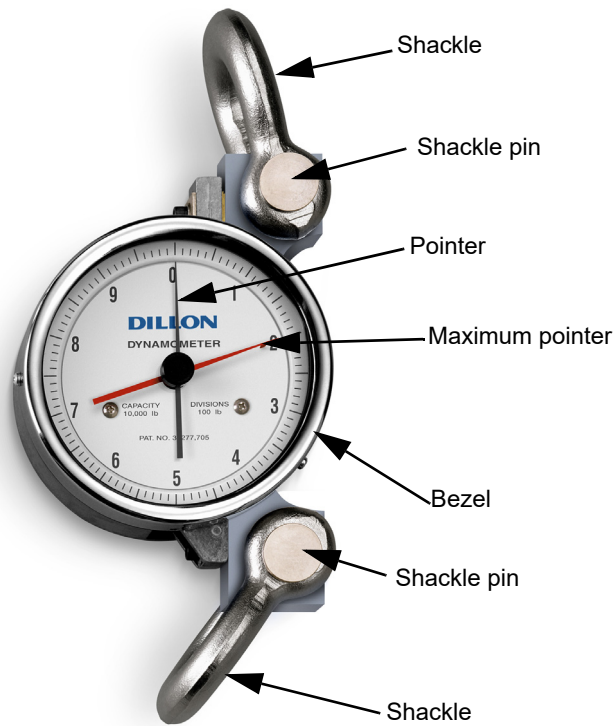


Figure 2.1 Dynamometer with shackles



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**CAUTION:** *Dillon Dynamometers are not designed for measurement of dynamic shock loads and should not be subjected to sudden force. Load or weight should be applied in a gradual manner to avoid damaging the Dynamometer. Torque loads applied to the dynamometer should be relieved or avoided.*

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Heavy duty needle bearings inserted in each end of the Dynamometer deflection beam (or into both sides of the shackles ears) allow the shackle pin to rotate as force is applied. See [Figure 2.1](#). Bearings should be cleaned periodically in a suitable solvent. After drying, the bearings should be treated with a coat of light machine oil (SAE-5W non-detergent oil or lighter).



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**CAUTION: DO NOT** allow oil to run into the mechanism case. The mechanism should never be oiled as this tends to attract dust or dirt.

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The case is not water-tight and if the Dynamometer should be accidentally immersed, hold it so that water is free to run out through the openings in the bottom of the case and allow to dry.

## 2.2 Third-party shackles and attachments

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Dillon supplies shackles and pins with the dynamometers that have been confirmed to properly work with our mechanical dynamometers. Do not use shackles or shackle pins that have not been qualified by Dillon. Lower profile non-machined spots can often be observed and are normal.

If any type of accessory fitting is made for use with the Dillon Dynamometer, be sure to machine this from high grade aircraft alloy (E4340 steel or equivalent) and heat treat it in order to ensure maximum safety.



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*Dillon / Avery Weigh-Tronix is not responsible for failure of attachment fittings furnished by others.*

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## 2.3 Maintenance and handling

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The Dillon Dynamometer is a precision instrument and will provide many years of dependable service if given reasonable care and suitable protection. Many firms make it a regular practice to return Dynamometers to their distributors at 6 to 8 month intervals (depending upon how much they are used) to have accuracy recertified. We recommend this at least once a year. Consult with your Dillon distributor concerning any questions you may have about recalibration intervals. Your area may require periodic proof testing. Consult your local regulations.

Transport and store the dynamometer in the supplied storage case when not in use.

### 3 Operation

Zero the dynamometer for best accuracy. To properly zero the instrument when using the max pointer, adjust the black needle below the desired zero point using the zero adjustment wheel on the rear of the case. Move the red maximum pointer counterclockwise until it contacts the black needle. Use the zero adjustment wheel to simultaneously move both pointers to the desired zero point. This procedure will prevent the slight drag of the max pointer from influencing the displayed reading. If the max pointer is not required, rotate the red pointer clockwise until it reaches the zero position and operate normally.



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***WARNING: Failure to adjust the max hand prior to use of the Dynamometer WILL affect the readings if the max hand is used.***

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Dillon Mechanical Dynamometers permit zeroing of up to 20% of instrument capacity. **Do not zero off a deadload and then use the instrument to capacity.**





#### **AUTHORIZED DISTRIBUTORS**

**Ask the experts.** Dillon distributors offer complete service capabilities from application assistance to sales and product support. Their experienced representatives are the most knowledgeable experts that you will find in the force measurement industry. We recommend that you consult these capable specialists for all of your measuring needs.

# **DILLON<sup>®</sup>**

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Dillon is a brand of Avery Weigh-Tronix

